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High resolution solid state NMR investigation of various boron nitride preceramic polymers

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Abstract

Hexagonal boron nitride (h-BN) ceramics can be prepared from polymeric precursors by heat treatment under inert atmosphere. The purpose of this paper is to illustrate the strategy that can be followed to characterize by ¹⁵N and ¹¹B solid state NMR the polymers as well as their pyrolysis derivatives. A suitable choice of NMR techniques, combined with isotopic enrichment, can lead to a good qualitative as well as quantitative description of the local environment of B and N sites in such complex samples. \bigcirc 2002 Elsevier Science B.V. All rights reserved.

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1. Introduction

Polymeric route to refractory nonoxide ceramics is a process of great interest offering possibilities of obtaining composite and shaped materials such as fibres, films or bulk pieces from soluble or fusible starting polymers [1]. It has been first developed to produce SiC or SiCNbased ceramics, starting from polysilanes, polycarbosilanes and polysilazanes [2,3]. More recently, this approach was extended to the preparation of hexagonal boron nitride (h-BN), a ceramic widely used in high temperature technology [4]. Different families of polymeric precursors have been developed by several groups, starting from borazine (B₃N₃H₆), or N- and B-substituted borazines [4-10]. Also, polyborosilazanes have been synthesized by different synthetic routes [11-17]; the resulting Si-B-C-N ceramics exhibit exceptional high-temperature stability [18], and high oxidation resistance [13].

In this chemical route to ceramics, the polymer architecture may strongly influence the structure of the

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final ceramic. It is therefore essential to rely on characterization tools to get a precise description of the polymer structure, and then to be able to follow step-by-step the polymer-to-ceramic conversion, that will generate through complex reactions, intermediates with distribution of sites. The samples usually do not present any long range order, which prevents the use of X-ray diffraction. Indeed, in this field, high resolution solid state magic angle spinning nuclear magnetic resonance (MAS NMR) has been shown to be extremely useful, especially for Si-C polymer-derived ceramics due to the relatively good NMR responses of ²⁹Si and ¹³C nuclei [19]. For BN-containing ceramics, the NMR characterisation was more challenging, because of a terrible lack of sensitivity of the ¹⁵N isotope in natural abundance $(3.8 \times 10^{-6} \text{ compared with }^{1}\text{H})$ and a lack of resolution of the ¹¹B solid state NMR spectra due the quadrupolar character of this isotope.

However, by an appropriate combination of solid state NMR techniques, which helps in improving resolution and spectral edition (double resonance experiments ($\{^{1}H\}-\{X\}, X = ^{15}N$ or ^{11}B), multi-quantum (MQ) MAS sequence for quadrupolar nuclei, use of high magnetic fields), a good description of the various N and B sites (coordination number as well as nature of the first and even second neighboring atoms) can be obtained. The use of these techniques will be illustrated

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in the following sections for various boron nitride preceramic polymers, and their pyrolysis derivatives.

2. Experimental

2.1. Sample preparation

Three preceramic polymers have been studied. The polyborazilene, called $Pol(\Delta)$ was prepared by a procedure proposed in the literature [5] that consists in thermal dehydropolymerization of borazine. A quick one-step procedure to obtain borazine from sodium borohydride and ammonium sulfate was recently proposed [20]. The polyborazilene, called Pol(NH₃) was synthesized by reacting borazine with NH₃ according to a procedure developed by Vaultier et al. [21]. As for the poly-(aminoborane) called PAB, it was prepared by a modified version of a procedure developed by Sneddon and Wideman [20], and described in a paper published by Kim et al. [22]. The ¹⁵N enriched polymers were obtained from enriched borazine synthesized with ammonium sulfate ¹⁵N enriched at 10 at.% purchased from Isotec.

2.2. NMR experiments

Solid state ¹⁵N CP-MAS experiments were performed at room temperature (r.t.) on a Bruker MSL-300 spectrometer, at a frequency of 30.41 (¹⁵N) and 300.13 MHz (¹H), using a Bruker CP-MAS probe. Solid samples were spun at 5 kHz, using 7 mm ZrO₂ rotors filled up in a glove-box under dried Ar atmosphere. All ¹⁵N CP-MAS experiments were performed under the same Hartmann-Hahn match condition, set up by using a powdered sample of NH₄NO₃: both RF channel levels $\omega_{1H}/2\pi$ and $\omega_{15N}/2\pi$ were carefully set so that $|\omega_{1H}|/2\pi$ $2\pi = |\omega_{15N}|/2\pi = 42$ kHz. Proton decoupling was always applied during acquisition and a repetition time of 10 s was used. The ¹⁵N MAS NMR spectra were recorded with a pulse angle of 90° and a recycle delay between pulses of 60 s. Chemical shifts were referenced to solid NH_4NO_3 (10% ¹⁵N enriched sample, δ_{iso} (¹⁵NO₃) = -4.6 ppm compared to CH₃NO₂ ($\delta = 0$ ppm)).

¹¹B MAS NMR experiments were performed at r.t. on Bruker MSL-300 and MSL-400 spectrometers, at a frequency of 96.216 and 128.28 MHz, respectively, using a Doty CP-MAS probe with no probe background. Solid samples were spun at 10 kHz, using 5 mm ZrO₂ rotors filled up in a glove-box under dried argon atmosphere. A 1 μ s single-pulse excitation (while the t_{90° measured on BF₃OEt₂ is 8 μ s) was employed, with repetition times of 5 s. ¹¹B MAS experiments were also performed at 11.7 T on a Bruker ASX500 spectrometer and at 18.8 T on a Bruker DSX800 spectrometer using 4 mm ZrO₂ rotors. The ¹¹B MQ-MAS and ¹¹B CP/MAS experiments has been acquired using a Bruker DSX400 equipped with a 4 mm Bruker CP-MAS probehead, at a spinning rate of 10 kHz. Details on the parameters used for these experiments have been given in a previous publication [23]. All ¹¹B chemical shifts were determined relative to liquid BF₃OEt₂ ($\delta = 0$ ppm). The FIDs were analysed with the WIN-NMR Bruker program and simulations of the spectra were done with the WIN-FIT program [24].

3. Results and discussion

3.1. Preceramic polymers

Three boron nitride preceramic polymers have been studied: two polyborazilenes prepared from borazine, either through thermolysis (Pol(Δ)) or amonolysis (Pol(NH₃)) and a poly(aminoborane) [NH₂BH₂]_n (PAB). The proposed structures for Pol(Δ) and PAB are schematically represented in Fig. 1. The structure of Pol(NH₃) is certainly more complex, as illustrated later in this paper.

The ¹⁵N MAS NMR spectra of the three polymers are presented in Fig. 2. Due to the very low sensitivity of this isotope, the spectra of the nonenriched samples can only be recorded using ¹H cross-polarization, and with a rather long acquisition time. With 10 at.% enriched samples, both single pulse (SP) and cross-polarization (CP) experiments can be performed. The CP sequence is based on a polarization transfer between the abundant nuclei (¹H) and the rare nuclei (¹⁵N), driven by the ¹H-¹⁵N heteronuclear dipolar coupling, and is thus sensitive to the inter-nuclei distance. The comparison between the spectra clearly shows the large enhancement in sensitivity of the CP spectra, but also the loss of quantitativity, since the intensity of the CP signals depends on the proton environment of the various sites.



Fig. 1. Proposed structural models for $Pol(\Delta)$ and PAB.



Fig. 2. ¹⁵N MAS NMR spectra of the three ¹⁵N-enriched polymers: (a) recorded with SP; (b) recorded with ¹H CP (contact time: 5 ms).

Two domains in chemical shift can be distinguished: from -250 to -330 ppm for tricoordinated N atoms (N^{III}) and from -330 to -400 ppm for tetracoordinated N atoms (N^{IV}) [25]. This figure clearly shows that one can identify easily the coordination number of the N sites in the various polymers: $Pol(\Delta)$ consists only of N^{III} sites as expected from the proposed model (Fig. 1), while the other two polymers present a mixture of both sites, mainly N^{IV} sites in PAB with traces of N^{III} also in agreement with the proposed structure (Fig. 1), while Pol(NH₃) is characterized by a large distribution of N^{III} and N^{IV} sites. However, the range of chemical shifts observed for $Pol(\Delta)$ and PAB suggests that the structural models presented in Fig. 1 are far too simplified, since only one NH₂B site is expected in PAB and two *N*HB₂ and *N*B₃ sites in Pol(Δ).

In order to identify the various N sites with the same coordination number, one can use the inversion recovery cross polarization (IRCP) technique [26,27]. The only modification compared to the classical CP sequence is the introduction of a phase inversion after the contact time, that will induce a progressive inversion of the magnetization during an inversion time, t_i . The dynamics of inversion strongly depends on the ${}^{15}N{}^{-1}H$ dipolar coupling and the main advantage of this sequence compared to the standard CP sequence is that the magnetization starts from an optimum value, then decreases and becomes negative when increasing t_i . It is thus easy to visualize differences in inversion dynamics of various signals especially when they overlap. This sequence has already been successfully used to identify ¹⁵NH_x sites (x = 0-3) [28]. Example of IRCP spectrum recorded on $Pol(\Delta)$ which contains only N^{III} sites, but with at least two types of environments, NHB₂ and NB₃ sites, is given in Fig. 3. It clearly shows that besides the sharp peak at -263 ppm due to residual borazine trapped in the polymer (*), the N sites can be indeed decomposed in two families. The signals due to NHB_2 sites, which are characterized by a strong ${}^{1}H{}^{-15}N$



Fig. 3. ¹⁵N MAS NMR spectra of Pol(Δ). (a) SP spectrum; (b) CP spectrum (contact time: 5 ms); and (c) IRCP spectrum (contact time: 5 ms; inversion time: 175 μ s). (*): peak from residual borazine.

dipolar coupling, invert faster than the signals due to NB_3 sites that correspond to weaker coupling. A detailed analysis of these spectra can be performed and lead to a quantification of the various sites, through the simulation of the SP spectrum (Fig. 3a) [23]. The multiplicity of sites suggests that the ¹⁵N chemical shift value is sensitive not only to the nature of the first neighboring atoms (B or H) but also to the second ones (N or H). Indeed ab-initio calculations of chemical shifts have been performed on model clusters by Gastreich and Marian [29]. The clusters were built from edgesharing B₃N₃ rings, and six types of tricoordinated N sites with different first and/or second neighboring atoms were identified, which are depicted in Fig. 4. The chemical shift values range from -253 to -305ppm, in good agreement with our experimental data



Fig. 4. Nitrogen environments found in model clusters, used for ab initio calculations of 15 N chemical shift values [29].

(Fig. 3). The assignments of the various peaks will be discussed later with the results on the pyrolyzed samples.

The ¹¹B MAS NMR spectra of the three polymers are presented in Fig. 5. Two chemical shift ranges can be identified corresponding to tricoordinated B^{III} atoms (from 0 to 40 ppm), and to tetracoordinated B^{IV} atoms, (from -40 to 0 ppm). ¹¹B (80.22% naturally abundant) is a half-integer nucleus (I = 3/2) that possesses a quadrupolar momentum. This gives rise to a quadrupolar interaction whose amplitude will strongly depend on the distortion of the site compared to the cubic symmetry. When this interaction is strong, the second order terms of the interaction are only partially averaged by MAS, and this gives rise to a characteristic lineshape that can be seen in Fig. 5 for the B^{III} sites. For B^{IV} sites, the higher symmetry corresponds to a small quadrupolar coupling constant and the signals are nearly gaussian. This figure shows clearly that one can identify easily the coordination number of B sites. The results are similar to those found for the N sites: only B^{III} sites in Pol(Δ), a mixture of B^{III} and B^{IV} sites for Pol(NH₃) and mainly B^{IV} sites for PAB, with some B^{III} sites.

The broadness of the ¹⁵N-NMR signals is essentially due to a distribution of chemical shift values, and an appropriate use of {¹H}-¹⁵N cross-polarization derived sequences allowed us to discriminate the various sites according to their proton environments. For ¹¹B-NMR signals, the linewidth mainly depends on the quadrupolar interaction. One-way to decrease it is to record spectra at higher magnetic fields as illustrated in Fig. 6, for Pol(Δ). At 18.8 T, the quadrupolar broadening of the B^{III} sites is considerably reduced, and one can distinguish two sites in Pol(Δ) assigned to BN₃ ($\delta_{iso} = 27$ ppm) and BHN₂ ($\delta_{iso} = 31$ ppm), in agreement with the



Fig. 5. ^{11}B MAS NMR spectra of the three polymers recorded at 9.4 T.



Fig. 6. ¹¹B MAS NMR spectra of Pol(Δ) recorded at various fields.

proposed structural model (Fig. 1). In Pol(NH₃), the spectrum recorded at 18.8 T reveals the additional presence of tetracoordinated sites, BH_3N ($\delta_{iso} = -22$ ppm) and BH_2N_2 ($\delta_{iso} = -6$ and -12 ppm). Another way to get resolved spectra is to use two-dimensional (2D) ¹¹B multi-quantum (MQ) MAS sequence [30], from which an isotropic spectrum can be obtained. Such experiment was ran with $Pol(\Delta)$ under efficient proton decoupling: two signals are clearly seen in the isotropic dimension (Fig. 7). Combination of these data with the 1D MAS NMR spectra leads to the determination of the NMR parameters for each site (BN_3 : $\delta_{iso} = 27$ ppm; $C_Q = 2.7$ MHz; $\eta = 0.1$; BHN₂: $\delta_{iso} = 31$ ppm; $C_Q = 2.9$ MHz; $\eta = 0.1$), and their quantification $(BN_3 - BHN_2 =$ 70:30). In contrast with the ¹⁵N-NMR data, the ¹¹B chemical shift differences between the protonated (BHN_2) and nonprotonated sites (BN_3) is two small to allow sites with different second neighboring atoms to be distinguished.

A summary of the N and B sites which have been identified for the three polymers are listed in Table 1,



Fig. 7. Two-dimensional ¹¹B MQ-MAS NMR spectrum of Pol(Δ) recorded at 9.4 T with ¹H decoupling.

Table 1 List of the various N and B sites identified by ¹⁵N and ¹¹B MAS NMR in the three polymers

Polymer	N sites Proportions (±2%)				B sites Proportions (±2%)			
	$Pol(\Delta)$	NB3 NHB2	52 48	None		BN3 BHN2	70 30	None
Pol(NH ₃)	NHB ₂	61	NH_2B_2 NH_3B	21 18	BN3 BHN2	60 10	BH_2N_2 BH_3N	14 16
PAB	NHB ₂	12	NB_2H_2 NH_3B	68 20	BNH ₂	24	$\begin{array}{c} B\mathrm{H}_2\mathrm{N}_2\\ B\mathrm{H}_3\mathrm{N} \end{array}$	62 14

and schematic structural models are proposed in Fig. 8. Pol(Δ), as expected, is mainly based on [B–N]₃ rings, even if rings with larger sizes such as [B–N]₄ can not be excluded [23]. PAB is based on linear fragments [BH₂– NH₂]_n; however, crosslinking reactions have certainly occurred, if one considers the presence of a small number of tricoordinated B and N sites. As for Pol(NH₃), the structure is more complex with certainly a distribution of linear and cyclic fragments; this study strongly suggests that amonolysis of the borazine causes some ring opening reactions, followed by formation of new cyclic structures.

3.2. Pyrolysis products

The three polymers have been heat-treated under inert atmosphere (Ar) up to 1400 °C, where they convert into h-BN with 90, 75 and 65% ceramic yields for Pol(Δ), Pol(NH₃) and PAB, respectively.

The ¹⁵N- and ¹¹B-NMR spectra have been recorded on each polymer after heat-treatment to 200 $^{\circ}$ C (Fig. 9). Interestingly, the B^{IV} and N^{IV} sites present in PAB and Pol(NH₃) have disappeared, and only B^{III} and N^{III} sites remain. Indeed the three polymers have now very similar spectra. The simulations of the ¹⁵N CP-MAS spectra reveal the presence of the same set of peaks, with only slight variation in intensity. This suggests that, despite the different architectures of the starting polymeric precursors, a moderate heat treatment to 200 $^{\circ}$ C,



Fig. 9. ^{15}N CP-MAS and ^{11}B MAS NMR spectra of the three polymers heated to 200 $\,^{\circ}C.$

responsible for crosslinking reactions, gives rise to similar polymer networks, based on $B^{\rm III}$ and $N^{\rm III}$ sites. The pyrolysis process of Pol(Δ) has thus been followed.

The ¹¹B MAS NMR spectra recorded for the polymer and its pyrolysis products up to 1300 °C (Fig. 10) appear very similar at first sight with a shape characteristic of tricoordinated boron atoms engaged in a B₃N₃ six-membered ring structure [31] ($\delta \approx 30$ ppm, $C_0 \approx 2.8$ MHz, $\eta \approx 0$). As previously described, the use of 2D MQ MAS experiments shows clearly the presence of two types of sites BN_3 and BHN_2 in Pol(Δ) with very close chemical shift values. Another way to distinguish them is to perform a ${}^{1}H \rightarrow {}^{11}B$ cross polarization experiment, that will emphasize the protonated site, BHN_2 . The Hartmann-Hahn conditions for cross-polarization from I = 1/2 (¹H) to S = 3/2 (¹¹B) have to be selected properly in order to ensure efficient polarization transfer [32]. The ¹¹B CP-MAS NMR spectra of the starting polymer and the polymer treated at 400 °C are compared in Fig. 11. The simulations show the presence of the expected two sites. The intensity of the directly protonated BHN_2 site is greatly enhanced, especially for short contact times while the intensity of the BN_3 site is comparatively small indicating that this environment is quite far from protons. This suggests the deprotonation



Fig. 8. Schematic representation of the three polymers structures, based on NMR results.



Fig. 10. ¹¹B MAS NMR spectra of Pol(Δ) and its pyrolysis products up to 1300 °C.



Fig. 11. ¹¹B CP-MAS NMR spectra of Pol(Δ) (a) and Pol(Δ) heat treated at 400 °C (b) (contact time: 160 µs).

of the B sites as confirmed by the comparison of the quantitative ¹¹B MAS spectra of the two samples showing a large decrease of the intensity of the BHN_2 at 400 °C.

The ¹⁵N MAS NMR spectra recorded for Pol(Δ) and its pyrolysis products are presented in Fig. 12a. Up to 400 °C, composite signals made of overlapping peaks characteristic of tricoordinated N sites can be seen. The width of the signals and therefore the number of individual components tend to decrease with increasing temperature to give at 800 °C a main signal at -282ppm. It corresponds to NB₃ sites in h-BN. It is the first time that the ¹⁵N signal of h-BN is observed directly. Only a ¹¹B \rightarrow ¹⁵N CP-MAS spectrum on nonenriched h-BN sample had been reported yet [33]. It also agrees very well with a theoretical calculation that gives $\delta = -$

Fig. 12. ¹⁵N SP-MAS (a) and CP-MAS (b) spectra of Pol(Δ) and its pyrolysis products up to 1450 °C. Symbols added in (a) refer to the position of the different nitrogen environments decribed in Fig. 4.

 285 ± 5 ppm [34]. By comparison between SP and CP experiments (Fig. 12b), it appears that signals at high field (≤ -280 ppm) are overestimated by cross polarization, suggesting that they correspond to protonated sites. As mentioned previously, ab initio calculations of ¹⁵N-NMR chemical shifts have been performed on model clusters to help in the identification of the various ¹⁵N sites [29]. Six N environments have been considered (Fig. 4), that can be divided in two types if one considers only the first coordination sphere, NB_3 (\blacktriangle , \blacklozenge , \bigstar) and NHB_2 (\bullet , \checkmark , \blacksquare). The corresponding chemical shift values have been reported in Fig. 12. A good agreement is observed between the calculated peak positions and the spectral changes during pyrolysis. A mild heat treatment to 200 °C causes a disappearance of the peaks at low field (> -270 ppm), which are indeed assigned to $NB_3(\blacktriangle)$ and $NHB_2(\bigcirc)$ sites with two B-H bonds. Up to 400 °C, no large changes are observed, while at 800 °C, one signal is now dominant, which is assigned to NB_3 sites in h-BN (\bigstar). However, the CP spectrum reveals at this temperature the presence of residual protonated sites: the signal at -305 ppm is indeed assigned to NHB_2 sites with no B-H bonds (\blacksquare). At 1450 °C, a unique signal is observed, assigned to h-BN as suggested by the X-ray diffraction data. The evolution of these spectra suggests that the ceramization process occur through a preferential disappearance of B-H bonds. A summary of the N sites identified at different temperatures are listed in Table 2.

4. Conclusion

The objective of this paper was to illustrate the range of structural information that can be obtained through the use of solid state NMR, on boron nitride preceramic

Table 2 List of the various N sites identified by 15 N MAS NMR in Pol(Δ) heat-treated at 200, 400, 800 and 1450 °C

Assignment	Proportions ($\pm 2\%$)						
	200 °C	400 °C	800 °C	1500 °C			
NB ₃		9	7	_	_		
NB ₂ H	•	_	_	_	_		
NB ₃	•	15	18	9	_		
NB ₃	*	15	22	77	100		
NB ₂ H	•	27	18	_	_		
NB ₂ H		15	19	14	_		

Symbols refer to the position of the different nitrogen environments described on Fig. 4.

polymers and their pyrolysis products. Different techniques are now available to improve resolution and spectral edition for ¹⁵N and ¹¹B spectra, and thus to get a good description of the local order around N and B sites. However, the lack of sensitivity of ¹⁵N makes the preparation of enriched samples necessary; otherwise, only ¹H \rightarrow ¹⁵N CP experiments can be performed, which restrain the study to protonated samples, and prevents any quantitative analysis.

Three BN preceramic polymers have been studied, two polyborazilenes prepared from borazine, either through thermolysis ($Pol(\Delta)$) or amonolysis ($Pol(NH_3)$) and a poly(aminoborane) $[NH_2BH_2]_n$ (PAB). With single pulse experiments, it was easy to distinguish tetraand tricoordinated sites, due to the large chemical shift range: only tricoordinated B^{III} and N^{III} sites were found in Pol(Δ), mainly tetraccordinated B^{IV} and N^{IV} sites in PAB and a mixture of tri- and tetracoordinated sites in Pol(NH₃). Then a sequence, called IRCP derived from CP was successfully applied to differentiate, within each family (N^{III} and N^{IV}), the various ¹⁵N overlapping signals. In $Pol(\Delta)$, seven signals were identified, corresponding to two types of environment, NB₃ and NHB₂. The multiplicity of the resonance signals demonstrates the high sensitivity of the ¹⁵N chemical value, not only to the first neighboring atoms, but also to the second ones, in perfect agreement with published ab initio calculations. The ¹¹B chemical shift values are much less sensitive to differences in first neighboring atoms and the quadrupolar nature of this isotope may cause strong broadening of the lines. For $Pol(\Delta)$ and Pol(NH₃), 1D MAS spectra recorded at 18.8 T allowed a good separation of signals when the chemical shift difference was higher than 5 ppm. However, in $Pol(\Delta)$, 2D MQ-MAS sequence coupled with strong ¹H decoupling was the most efficient technique to reveal the presence of the two expected B sites, BN_3 and BHN_2 . This was also confirmed by ¹H-¹¹B CP-MAS experiments. A combination of all these NMR techniques allowed us to identify and even quantify, even if not with high accuracy, the various B and N sites present in the

three BN polymers. The first neighboring atoms were identified, and even the second ones for ^{15}N , which allowed us to propose some schematic structural models for the three polymers.

Then the polymer-to-ceramics transformation was followed through the study of samples pyrolyzed at selected temperatures, from 200 to 1450 °C. Interestingly, despite the differences in their initial architecture, the structures of the three polymers are very similar after crosslinking at 200 °C, with the presence of only tricoordinated sites. ${}^{1}\text{H}{-}^{15}\text{N}$ and ${}^{1}\text{H}{-}^{11}\text{B}$ CP experiments were used to follow the consumption of N–H and B–H bonds. Due to the large sensitivity of the ${}^{15}\text{N}$ chemical shift values to the first and second neighboring atoms, the series of ${}^{15}\text{N}$ MAS NMR spectra recorded on the pyrolyzed products, allowed us to get a good picture of the change in N environments. By 800 °C, the ${}^{15}\text{N}$ SP-MAS NMR spectra shows one main resonance signal due to h-BN, suggesting that the ceramization step is almost finished at this relatively low temperature.

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